

High Compression Head Torque

Start at the lower torque and work your way to the final torque.

35 ft. lbs.

45 ft. lbs.

55 ft. lbs.

65 ft. lbs.

Remember to warm the engine to operating temperature and let cool down, then re-torque. Run 50 miles and re-torque. Run 500 miles and re-torque. Follow guide lines in seminar handout.



